



















## Loctite® "Metal-Free" Formulations:

A growing concern for all types of industries is the dispersal of "heavy" metals like lead, nickel, zinc, and others into the environment.

Several of the **Loctite**<sup>®</sup> **Anti-Seize compounds** are ideal for use in applications and plants that prohibit the use of materials containing heavy metals. These metal-free formulations offer the same performance as traditional anti-seize products and are ideal for all types of industries including marine and food service.



### Loctite® Food **Grade Grease**

- Extreme pressure grease
- Temperature resistant to 450°F (232°C)
- Protects after flushouts and steam cleaning
- NLGI #2 rated

## Loctite® Maintain® **Lubricant Penetrant**

- Rust-preventative spray for all metal parts
- Unfreezes rusted parts
- Useful on steel, aluminum. brass, copper, magnesium and other metals and alloys
- Contains no ozone-depleting compounds



### Loctite® **Moly Paste**

- Provides maximum lubrication at high temperatures
- Protects equipment during break-in, under high static or slow moving loads, and allows maximum clamping from available torque
- Recommended for extreme pressure and heavy loads
- · Contains no ozonedepleting compounds



### Loctite® Solvo-Rust® **Super Penetrating Oil**

- Frees and protects rusted parts
- Will not harm painted surfaces Lubricates close-fitting parts
- Contains no ozone-depleting
- compounds

### **Loctite® White Lithium Grease**

- lubricating paste
- to-metal and metalto-plastic applications
- Provides corrosion
- Contains no ozone-depleting compounds

# Loctite® Silicone

- Stops sticking, friction,
- Multi-purpose,
- Waterproofs and electrically insulates

- life of gears, chains, wire rope and cable
- minimal "throw-off"
- ozone-depleting compounds

- General purpose
- · Formulated for metal-

# Lubricant

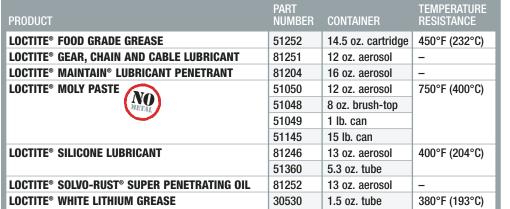
- squeaking and binding of moving parts
- non-gumming
- Contains no ozone-depleting compounds

### Loctite® Gear, Chain and Cable Lubricant

- Protects and prolongs the
- Repels dirt, sand and dust with
- Contains no



Silicone Lubricant



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## **Anti-Seize Lubricants**

**Providing lubrication in extreme environments** while protecting against:

RUST CORROSION SEIZING GALLING







## **Anti-Seize Selector Chart**



## **Anti-Seize Lubricants**



Loctite® Anti-Seize compounds are a group of premium quality products, developed to protect metal parts from rust, corrosion, galling, and seizing. They ease assembly and disassembly of slip-fit and threaded joints and reduce friction and wear on critical operating equipment. Formulated for severe industrial environments, these products protect against high temperatures, heavy loads, chemicals, pounding, and vibration.

We also offer a wide variety of penetrants, greases, and oils for lasting, general-purpose lubrication or specific applications.

PRODUCT	GENERAL CHARACTERISTICS	SPECIAL FEATURES	INDUSTRIES / APPLICATIONS			
General Purpose						
LOCTITE® C5-A® COPPER BASED ANTI-SEIZE	<ul> <li>Exclusive high temperature formula with copper and graphite in a high quality grease</li> </ul>	Allows cold weather application to parts for year-round maintenance	For general purpose industrial maintenance applications including bolts, bushings, pipes, fittings, flanges, manifolds, nuts, studs, heat exchangers, valves, steam lines, unions, retainers, clamps			
LOCTITE® SILVER GRADE ANTI-SEIZE	<ul> <li>Multi-purpose high temperature anti-seize lubricant</li> </ul>	Equipment repair and general maintenance for long term assemblies				
LOCTITE® NICKEL ANTI-SEIZE	Multi-purpose high temperature anti-seize lubricant for use in extreme, high temperature applications	For severe environments, including direct exposure to aggressive chemicals	Use for all applications listed above and also: Fasteners in continuous high heat areas, such as found in steel mills, including usage on oven stands and ladels Usuatable for chemical processing environments, including the pulp and paper industry for chemical pumps and bleaching tank stands Product available in a metal can			
High Performance						
LOCTITE® ZINC ANTI-SEIZE	Non-abrasive formula that is recommended for soft metal fittings	Acts like an <i>internal galvanizer</i> to protect surfaces from corrosion	Assembly of aluminum, brass and copper materials			
LOCTITE® HEAVY DUTY ANTI-SEIZE	<ul> <li>Non-metallic formulation for applications requiring a copper and nickel free product</li> </ul>	Superior protection for stainless steel and titanium	Exposure to catalyst beds at refineries     Water treatment plants			
Specialty						
LOCTITE® MARINE GRADE	<ul> <li>Protects assemblies exposed directly or indirectly to fresh and salt water</li> <li>Outstanding water wash out resistance</li> </ul>	Excellent lubricity     Works well in high humidity conditions	<ul> <li>Water treatment plants, car washes, street sweepers, quarries</li> <li>Splines, bushings, gears, chains, pins</li> </ul>			
LOCTITE® FOOD GRADE ANTI-SEIZE	Meets USDA code H2 standards for incidental food contact	Prevents seizure, galling, and friction in stainless steel and other parts	<ul> <li>Food processing industries such as meat, poultry, grain, and dairy</li> <li>Packaging plants</li> <li>Breweries, water treatment plants</li> <li>Hospitals</li> </ul>			
LOCTITE® MOLY-50TM ANTI-SEIZE	Use as thread lubricant where consistent torque values and clamping loads are critical	<ul> <li>Repetitive assembly and disassembly of fasteners</li> <li>Meets the performance requirements of MIL-PRF-83483</li> </ul>	Equipment assembly and repair     Press and slip fit joints			
LOCTITE® GRAPHITE-50TM NO	<ul> <li>Highly electrically conductive, non-metallic anti-seize</li> </ul>	Highly electrically conductive in metal-to- metal joints	Spark plugs on engines			
LOCTITE® WHITE HI-TEMP	<ul> <li>Extreme high temperature, non-metallic formulation with the cleaner appearance of the color white</li> </ul>	<ul> <li>Impressive corrosion and moisture resistance</li> <li>Can be used on various metals such as copper, brass, cast iron, steel, and all alloys</li> </ul>	Food processing ovens, conveyor bushings, sliders, screws, nuts			
High Purity*						
LOCTITE® N-5000™ HIGH PURITY ANTI-SEIZE	<ul> <li>Nickel based lubricant that is suitable for use in nuclear reactors and water/steam systems (wetted Class 1 systems)</li> </ul>	Copper-free formulation, below 50 ppm maximum	<ul> <li>Nuclear power plant hardware Class 1, 2, 3 fittings in reactors, steam generators, turbines</li> <li>Alloy bolting in fossil fuel power plants where minimum chlorides and sulfur are desired</li> </ul>			

\*Additional High Purity Lubricants are available. Contact Henkel Technical Service for further information.

## **Anti-Seize Properties Chart**

PRODUCT	PART NUMBER	CONTAINER	TEMPERATURE RESISTANCE	COLOR			
General Purpose							
LOCTITE® C5-A® COPPER BASED	51001	1 oz. tube	1800°F (982°C)	Copper			
ANTI-SEIZE	51002	4 oz. tube					
	51144	4 oz. brush-top can					
	51147	8 oz. brush-top can					
	51005	10 oz. brush-top can					
	37229	20 gm stick					
	39222	40 gm stick					
	51003	12 oz. aerosol					
	51004	13 oz. cartridge					
	51006	1 lb. metal can					
	51007	1 lb. brush-top can					
	39643	1 lb. brush-top metal can					
	51008	2.5 lb. can					
	51009	8 lb. can					
	38584	25 lb. pail					
	51011	42 lb. pail	_				
	51146	425 lb. drum	100005 (07150)	0.1			
LOCTITE® SILVER GRADE	80209	4 oz. brush-top can	1600°F (871°C)	Silver			
ANTI-SEIZE	76732	8 oz. brush-top can					
	37230	20 gm stick					
	39223	40 gm stick					
	76759	12 oz. aerosol					
	76764	1 lb. brush-top can					
	80206	1 gal. can					
	76775	5 gal. pail	0.40005 (4.0.4.500)				
LOCTITE® NICKEL ANTI-SEIZE	28182	1 oz. tube	2400°F (1315°C)	Silver			
	77124	8 oz. brush-top can					
	51286	12 oz. aerosol					
	51102	1 lb. metal can					
	77164	1 lb. brush-top can					
	51152	8 lb. can					
	77175	5 gal. pail					
	77179	50 gal. drum					
High Performance							
LOCTITE® ZINC ANTI-SEIZE	39901	1 lb. can	750°F (400°C)	Grey			
LOCTITE® HEAVY DUTY ANTI-SEIZE	51609	1 oz. tube	2400°F (1315°C)	Black			
	51605	9 oz. brush-top can					
	51606	1 lb. brush-top can					
	51607	2 lb. can					
	51608	45 lb. pail					
Specialty							
LOCTITE® MARINE GRADE ANTI-SEIZE	34395	8 oz. brush-top can	2400°F (1315°C)	Black			
	34026	1 lb. brush-top can	2400°F (1315°C)	Black			
LOCTITE® FOOD GRADE ANTI-SEIZE	51168	8 oz. brush-top can	750°F (400°C)	White			
LOCTITE® MOLY-50™ ANTI-SEIZE	51094	1 lb. can	750°F (400°C)	Black			
LOCTITE® GRAPHITE-50™ ANTI-SEIZE	51084	1 lb. can	900°F (482°C)	Black			
LOCTITE® WHITE HI-TEMP ANTI-SEIZE		1 lb. brush-top can	2000°F (1093°C)	White			
High Purity							
LOCTITE® N-5000™ HIGH PURITY	51346	1 oz. tube	2400°F (1315°C)	Silver			
	51243		2400 F (1313 G)	SIIVEI			
ANTI-SEIZE	51243	8 oz. brush-top can	_				
		1 lb. brush-top can	_				
	51246	2 lb. can	_				
	51245	8 lb. can					