



Loctite® PC 9020™ Nordbak® Backing Compound

Superior Performance, Low Odor

Introducing the new and improved Loctite® PC 9020™ Nordbak® Backing Compound material. This new backing compound has significantly reduced odor and is far more user friendly than traditional epoxy backing systems.

Features:

- Low odor
- High compression strength
- High impact resistance
- Color-changing technology assures product is fully mixed
- Low shrinkage
- Convenient kit size and durable metal cans
- On-site application support
- Global availability

The new Loctite® PC 9020™ Nordbak® Backing Compound is the only product you need!

ONE New Product

Loctite® PC 9020™ Nordbak® Backing Compound

1694850 – 2 gallon kit
1694859 – 5 gallon kit

... Will Replace All of These!

Loctite® Nordbak® Backing Material

99692 – 2 gallon
99695 – 5 gallon

Loctite® Nordbak® High Performance Backing Material

98072 – 2 gallon
98075 – 5 gallon

Loctite® Nordbak® High Impact Backing Material

99652 – 2 gallon



Henkel



Henkel Values Sustainability

Customer feedback and Henkel's proactive approach to increased health and safety and improved sustainability, led to this innovative solution in crusher backing technology. This one product will deliver the performance you need with the increased worker safety and convenience you want.

Compare New Loctite® PC 9020™ to former Loctite® Nordbak® Backing*

| PRODUCT | ITEM # | CONTAINER | COVERAGE CUBIC IN. @ 1/4" THICKNESS | MIXED COLOR | MAX. OPERATING TEMPERATURE (°F) | COMPRESSIVE STRENGTH (psi) | HARDNESS SHORE D | WORKING TIME AT 77°F (minutes) | FUNCTIONAL CURE AT 77°F (hours) |
|--|---------|-----------|---|----------------|--|----------------------------------|---------------------|---|---------------------------------------|
| NEW Loctite® PC 9020™ Nordbak® Backing Compound | 1694850 | 2 gallon | 340 | Blue | 220 | 19,000 | 83 | 20 | 8 |
| | 1694859 | 5 gallon | 850 | | | | | | |
| Loctite® Backing Material | 1324545 | 2 gallon | 340 | Brown | 170 | 15,500 | 90 | 10 | 8 |
| | 1324543 | 5 gallon | 850 | | | | | | |
| Loctite® High Performance Backing Material | 98072 | 2 gallon | 340 | Red | 220 | 18,000 | 90 | 20 | 8 |
| | 98075 | 5 gallon | 850 | | | | | | |
| Loctite® High Impact Backing Material | 1372804 | 2 gallon | 340 | Brown | 170 | 11,000 | 85 | 30 | 8 |

* Data represents typical properties and curing performance.



U.S.A.

Henkel Corporation

One Henkel Way
 Rocky Hill, Connecticut 06067
 Tel: 1.800.LOCTITE (562.8483)
 Tel: 1.860.571.5100
 Fax: 1.860.571.5465

Canada

Henkel Canada Corporation

2515 Meadowpine Blvd.
 Mississauga, Ontario L5N 6C3
 Tel: 1.800.263.5043 (within Canada)
 Tel: 1.905.814.6511
 Fax: 1.905.814.5391

www.henkelna.com/industrial

